

Table 3: Torque Figures

Location	Washers	Torque Nm
Front lower wishbone front	Spring and plain	82
Front lower wishbone rear	Plain spacers	82
Front upper wishbone front	None	47
Front upper wishbone rear	None	47
Front spring damper top	Spring and plain	25
Front spring damper bottom	Loctite	25
Upright top ball joint	None	61
Upright bottom fixing	Spacer (widetrack only)	55
Front anti-roll bar clamps	None	20
Steering rack clamps	Plain under bolt head	11
Steering column universal joint	None	20
Steering column clamp plate	Spring and plain under bolt head	14
Track rod end to upright	None	34
Upper differential mounting	Plain under bolt head and nut	61
Lower differential mounting	Plain under bolt head	47
Propshaft	None	47
Rear spring damper top	None	47
Rear spring damper bottom	Spring and plain	81
Watts link locknut	None	20
Bellcrank to link	None	14
Watts link rear mount		34
Watts link front mount		34
Bellcrank to De Dion		34
Radius arm		M10 34 / 1/2" 81
'A' frame	None	81
Hub nuts	Thrust	271
Hub mountings	None	47
Brake calliper	Plain and spring	47
Rear anti-roll bar clamp	Plain under bolt head and spring under nut	7
De Dion ears	Plain and spring	47

Table 4: Torque Figures continued

Location	Washers	Torque Nm
Gearbox to bell-housing	Spring under bolt head	68
Gearbox mount	Spring under bolt head	61
Engine to bell-housing	Spring under bolt head	54
Bell-housing to sump	None	20
Starter motor	Spring under bolt head	54
LH engine mounting bracket	Spring under bolt head	34
RH engine mounting bracket	Spring under bolt head	34
Engine mounting rubbers	Plain between chassis and nut	20
Engine mounting to rubbers	Spring under bolt head	34
Gearbox mount to chassis	Plain between chassis and nut	20
Exhaust manifold	None	47
Expansion tank bracket	Plain under bolt head and nut	10
Gearlever to tail-housing	None	20
Brake banjo bolt	Copper washer each side of banjo	10
Brake unions	None	10
Seat belt / harness bolts		47
All roll over bar fixings		M8 25 / M10 47
Petty bar		48
Wheel nuts (2 part nut and tapered washer)	Tapered	85